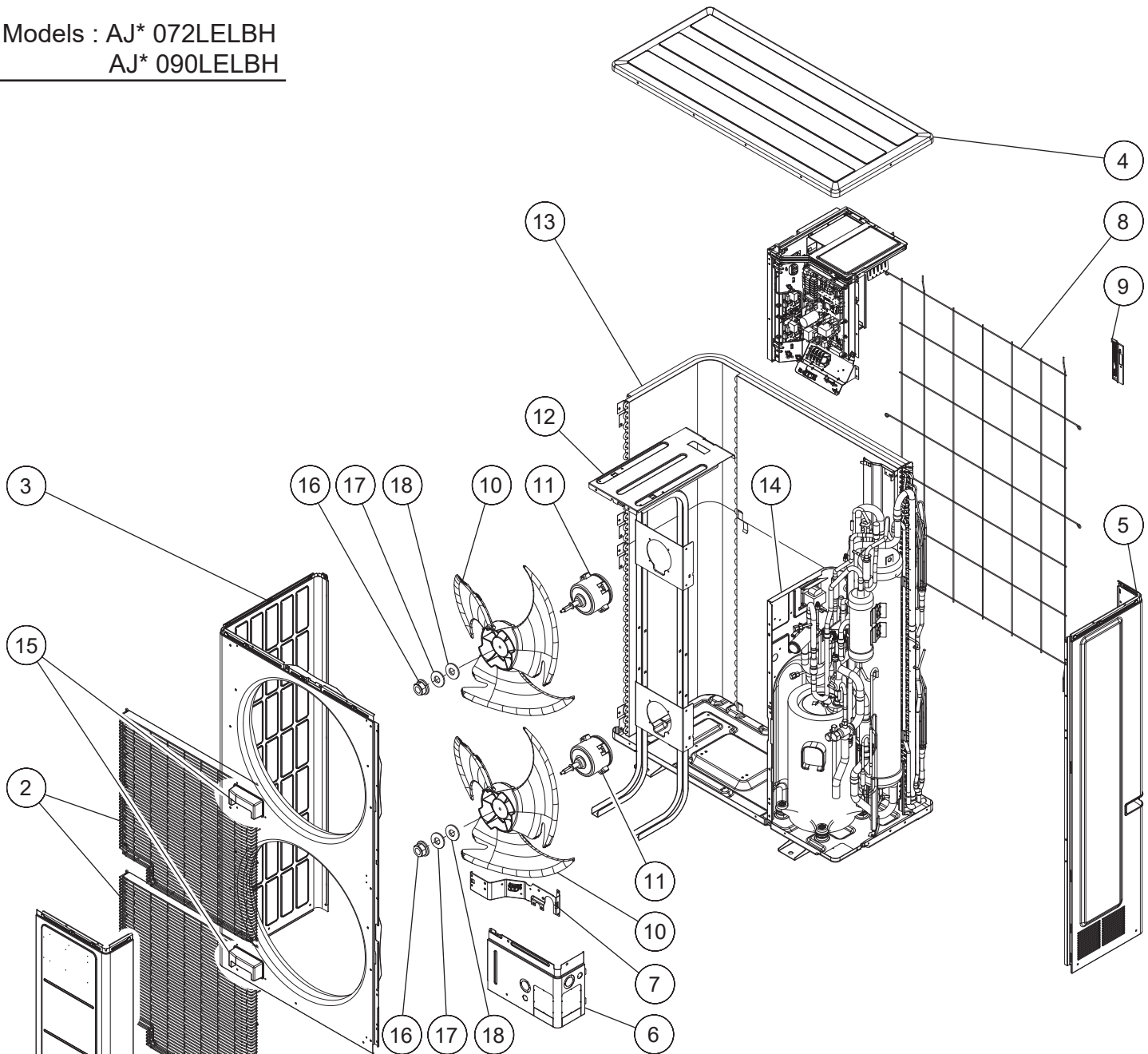


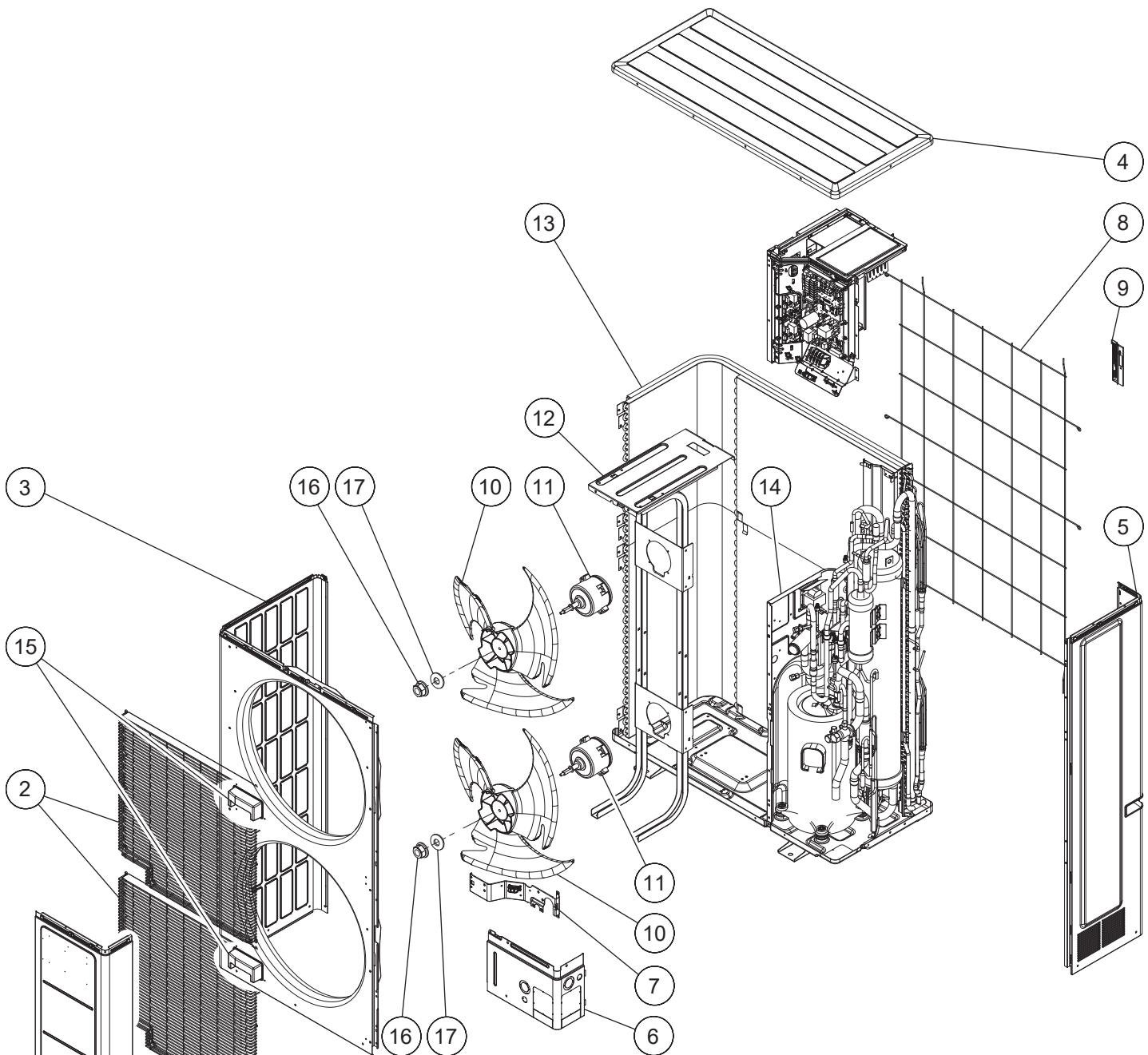
DISASSEMBLY ILLUSTRATION & PARTS LIST

OUTDOOR UNIT

Models : AJ* 072LELBH
AJ* 090LELBH

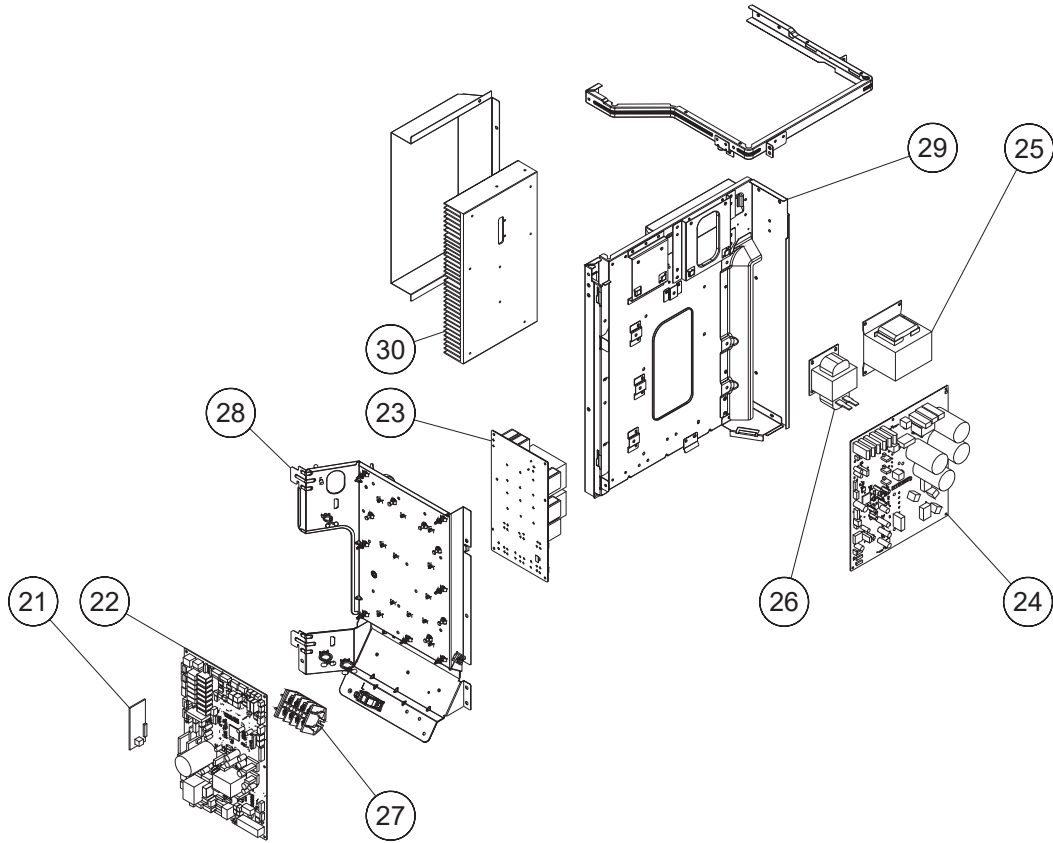


Ref No.	Description	Parts No.		
		AJ*072LELBH	AJ*090LELBH	
1	SERVICE PANEL SUB ASSY	9380571056	←	
2	FAN GUARD	9382654009	←	
3	FRONT PANEL SUB ASSY	9380569046	←	
4	TOP PANEL SUB ASSY	9379416054	←	
5	CABINET RIGHT SUB ASSY	9380570059	←	
6	PIPE COVER FRONT	9382428006	←	
7	VALVE PLATE	9382430009	←	
8	PROTECTIVE NET ASSY	9378926066	←	
9	THERMO HOLDER	9383182006	←	
10	PROPELLER FAN	9382350000	←	
11	MOTOR,DC BRUSHLESS	9603561017	←	
12	MOTOR BRACKET SUB ASSY	9380566069	9380566052	
13	CONDENSER TOTAL ASSY	9382681098	9382681104	
14	SEPARATE WALL SUB ASSY	9380567097	←	
15	GRIP FRONT	9382349004	←	
16	NUT	0700103063	←	
17	WASHER	0700132476	←	
18	WASHER(RUBBER)	9382762001	←	



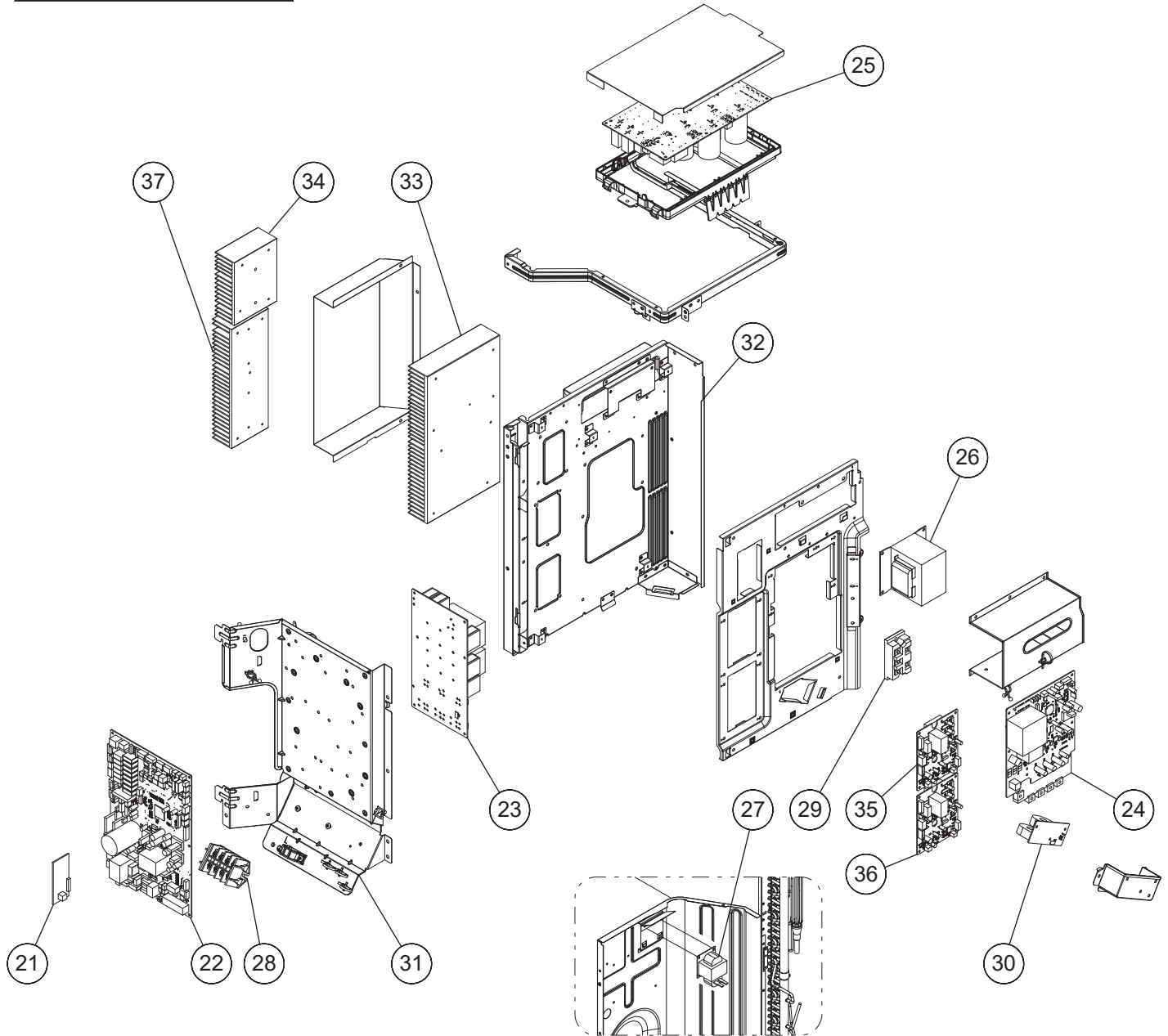
Ref No.	Description	Parts No.		
		AJ* 108LELBH		
1	SERVICE PANEL SUB ASSY	9380571056		
2	FAN GUARD	9382654009		
3	FRONT PANEL SUB ASSY	9380569046		
4	TOP PANEL SUB ASSY	9379416054		
5	CABINET RIGHT SUB ASSY	9380570059		
6	PIPE COVER FRONT	9382428006		
7	VALVE PLATE A	9382430009		
8	PROTECTIVE NET ASSY	9378926066		
9	THERMO HOLDER	9383182006		
10	PROPELLER FAN	9382350000		
11	MOTOR,DC BRUSHLESS	9603562014		
12	MOTOR BRACKET SUB ASSY	9380566052		
13	CONDENSER TOTAL ASSY	9382681104		
14	SEPARATE WALL SUB ASSY	9380567103		
15	GRIP FRONT	9382349004		
16	NUT	0700103063		
17	WASHER	0700132476		

Models : AJ* 072LELBH
 AJ* 090LELBH



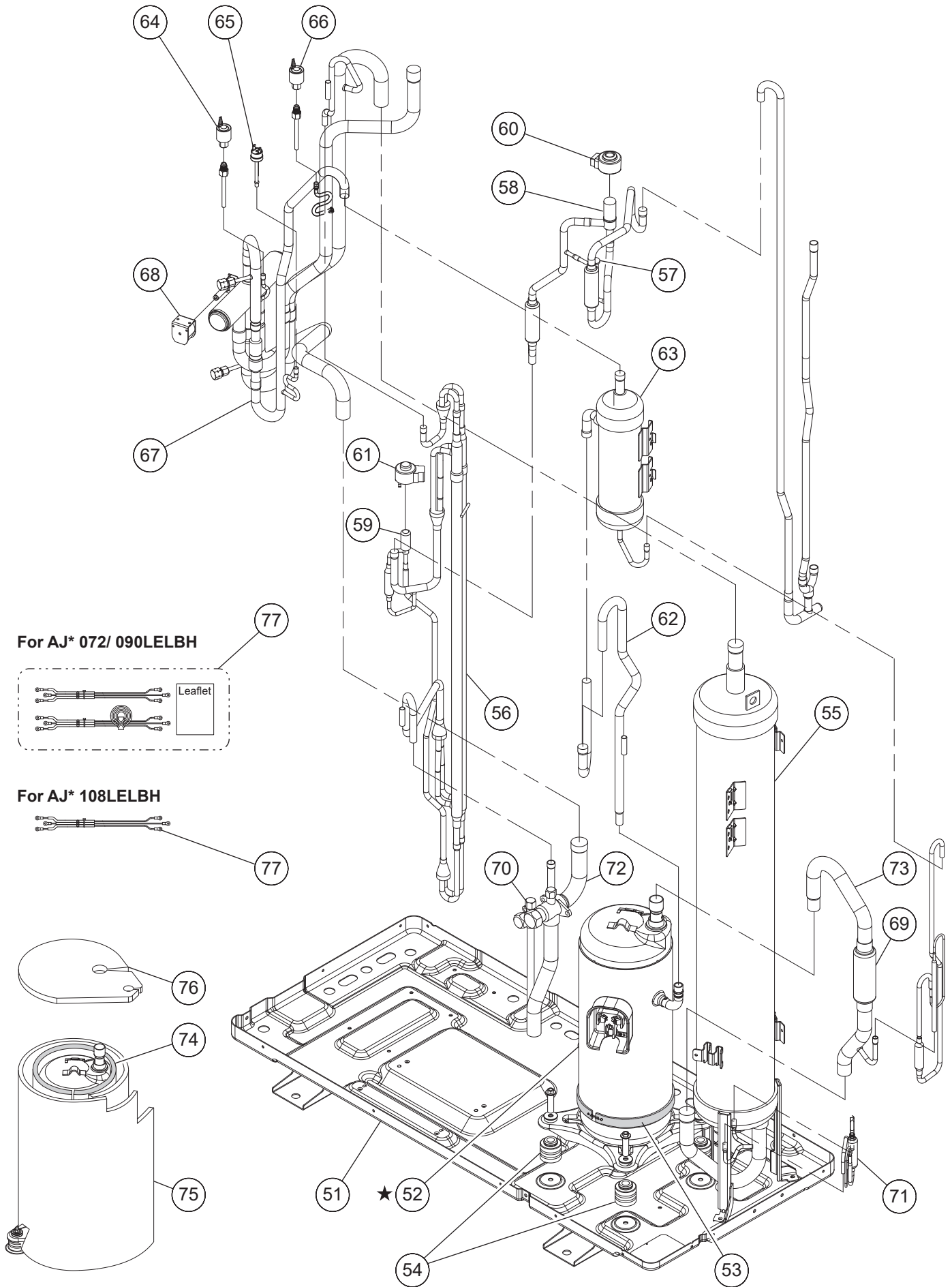
Ref No.	Description	Parts No.		
		AJ*072LELBH	AJ*090LELBH	
21	COMMUNICATION PCB	9707774023	←	
22	MAIN PCB	9710757266	←	
23	FILTER PCB	9710417016	←	
24	INVERTER PCB (IPM) (service unit)	9709682098	←	
26	REACTOR ASSY(INV)	9900748005	←	
27	REACTOR ASSY(MAIN)	9900584016	←	
28	TERMINAL	9900428129	←	
31	CONTROL BOX (MAIN PART) ASSY	9382456009	←	
32	CONTROL BOX (INV PART) B ASSY	9382453015	←	
33	HEAT SINK A	9382538019	←	

Model : AJ* 108LELBH



Ref No.	Description	Parts No.		
		AJ* 108LELBH		
21	COMMUNICATION PCB	9707774023		
22	MAIN PCB	9710757273		
23	FILTER PCB	9709919033		
24	INVERTER PCB (IPM) (service unit)	9709681985		
25	POWER PCB	9710771002		
26	REACTOR ASSY(INV)	9900748012		
27	REACTOR ASSY(MAIN)	9900584016		
28	TERMINAL	9900428129		
29	DIODE	0001113013		
30	CT PCB	9708938028		
31	CONTROL BOX (MAIN PART) ASSY	9382456009		
32	CONTROL BOX (INV PART) ASSY	9382453008		
33	HEAT SINK A	9382538002		
34	HEAT SINK B	9382539009		
35	FAN DRIVER 1 (service unit)	9709681992		
36	FAN DRIVER 2 (service unit)	9709682005		
37	HEAT SINK C	9382540005		

Models : AJ* 072LELBH
 AJ* 090LELBH
 AJ* 108LELBH



Models : AJ* 072LELBH
AJ* 090LELBH

Ref No.	Description	Parts No.		
		AJ*072LELBH	AJ*090LELBH	
51	BASE SUB ASSY	9379425179	←	
52	COMPRESSOR SUB ASSY	9379228053	←	
53	BELT HEATER	9901063022	←	
54	RUBBER MOUNT (COMP)	9379229012	←	
55	ACCUMULATOR SUB ASSY	9379221061	←	
56	SUB COOL HEX ASSY	9378749276	9378749245	
57	RELIEF VALVE ASSY	9970200007	←	
58	EXPANSION VALVE (EEV 1)	9970104046	←	
59	EXPANSION VALVE (EEV 2)	9900056049	←	
60	COIL(EXPANSION VALVE) (EEV 1)	9970105067	←	
61	COIL(EXPANSION VALVE) (EEV 2)	9970101076	←	
62	DISCHARGE PIPE ASSY	9378888043	←	
63	OIL SEPARATOR	9379677035	←	
64	SENSOR (HP)	9970178009	←	
65	PRESSURE SWITCH	9900186029	←	
66	SENSOR (LP)	9970178016	←	
67	4-WAY VALVE SUB ASSY	9381449033	9381449026	
68	SOLENOID (4-WAY VALVE)	9970113017	←	
69	STRAINER ASSY	9371191157	←	
70	3-WAY VALVE B ASSY	9379039093	9379039086	
71	STRAINER ASSY	9372524053	←	
72	3-WAY VALVE ASSY	9379039079	9379039062	
73	SUCTION PIPE A ASSY	9378741089	←	
74	COMPRESSOR COVER A	9379647120	←	
75	COMPRESSOR COVER B	9379647137	←	
76	COMPRESSOR COVER TOP	9379647144	←	
77	COMPRESSOR WIRE	9378456044	←	
--	THERMISTOR ASSY (Discharge temp.+Comp. temp.)	9900922023	←	
--	THERMISTOR ASSY (Sub cool hex. temp. Liquid/ Gas.)	9900953010	←	
--	THERMISTOR ASSY (Suction temp.+Heat ex. temp.)	9900956011	←	
--	THERMISTOR ASSY (Outdoor temp.)	9900957018	←	

Model : AJ* 108LELBH

Ref No.	Description	Parts No.		
		AJ* 108LELBH		
51	BASE SUB ASSY	9379425179		
52	COMPRESSOR SUB ASSY	9379228046		
53	BELT HEATER	9361140332		
54	RUBBER MOUNT (COMP)	9379229012		
55	ACCUMULATOR SUB ASSY	9379221061		
56	SUB COOL HEX ASSY	9378749245		
57	RELIEF VALVE	9970200007		
58	EXPANSION VALVE (EEV 1)	9970104046		
59	EXPANSION VALVE (EEV 2)	9900056049		
60	COIL(EXPANSION VALVE) (EEV 1)	9970105067		
61	COIL(EXPANSION VALVE) (EEV 2)	9970101076		
62	DISCHARGE PIPE ASSY	9378888043		
63	OIL SEPARATOR ASSY	9379677035		
64	SENSOR (HP)	9970178009		
65	PRESSURE SWITCH	9900186029		
66	SENSOR (LP)	9970178016		
67	4-WAY VALVE SUB ASSY	9381449026		
68	SOLENOID (4-WAY VALVE)	9970113017		
69	STRAINER ASSY	9371191157		
70	3-WAY VALVE B ASSY	9379039086		
71	STRAINER ASSY	9372524053		
72	3-WAY VALVE ASSY	9379039062		
73	SUCTION PIPE A ASSY	9378741089		
74	COMPRESSOR COVER A	9379647120		
75	COMPRESSOR COVER B	9379647137		
76	COMPRESSOR COVER TOP	9379647144		
77	COMPRESSOR WIRE	9378456051		
--	THERMISTOR ASSY (Discharge temp.+Comp. temp.)	9900922023		
--	THERMISTOR ASSY (Sub cool hex. temp. Liquid/ Gas.)	9900953010		
--	THERMISTOR ASSY (Suction temp.+Heat ex. temp.)	9900956011		
--	THERMISTOR ASSY (Outdoor temp.)	9900957018		
--	HEAT SINK THERMISTOR	9900518004		