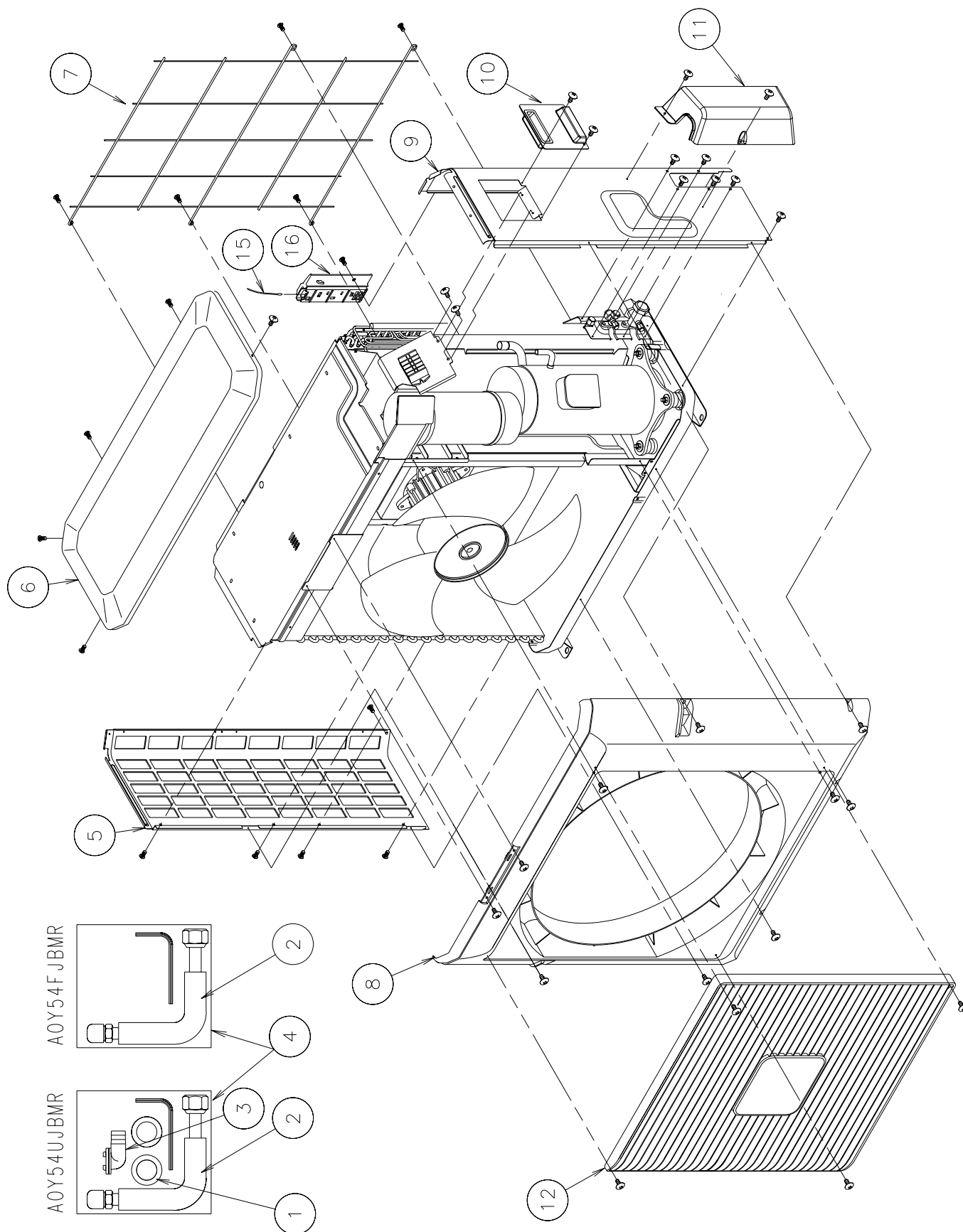


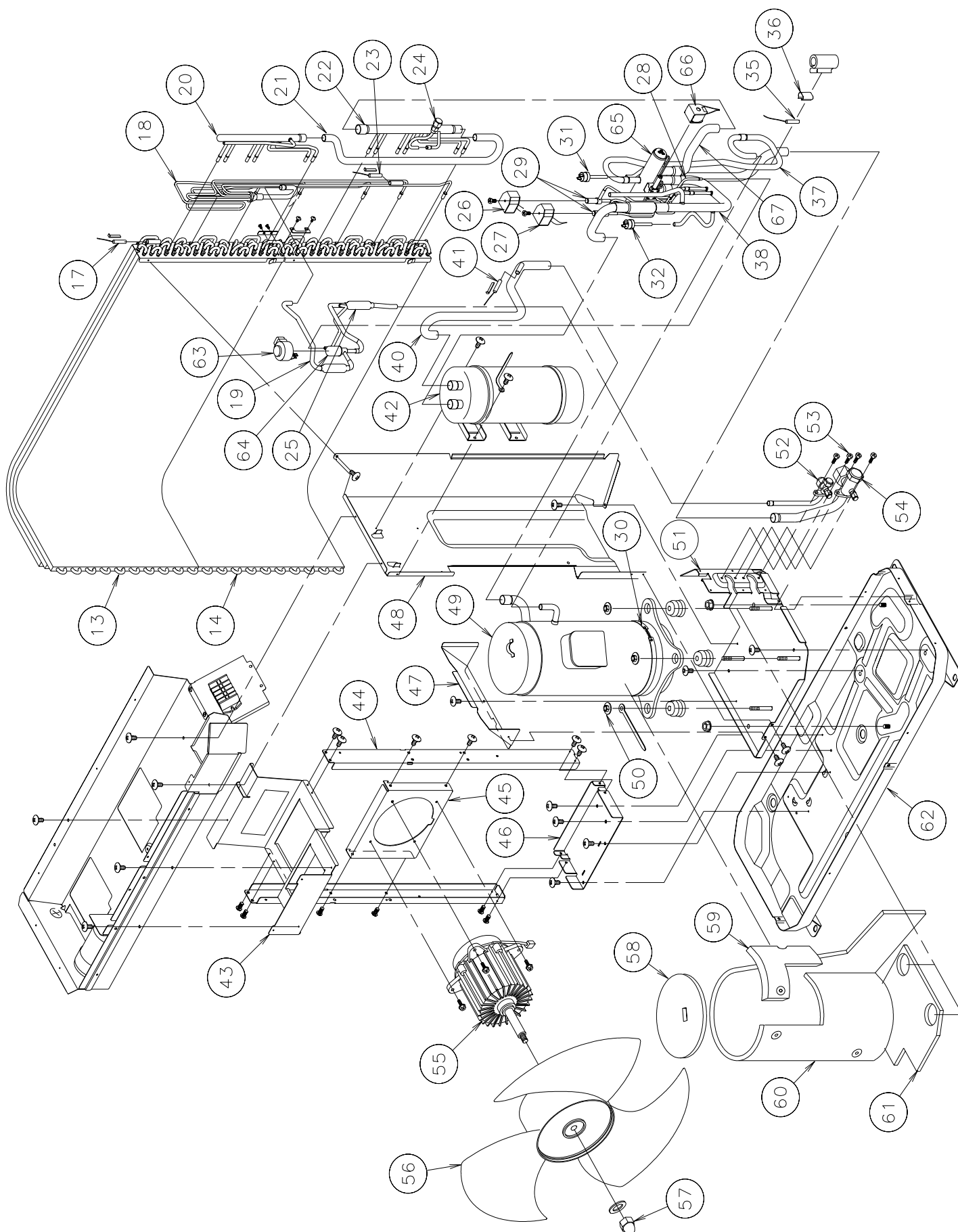
10. DISASSEMBLY ILLUSTRATION & PARTS LIST

10-1 OUTDOOR UNIT

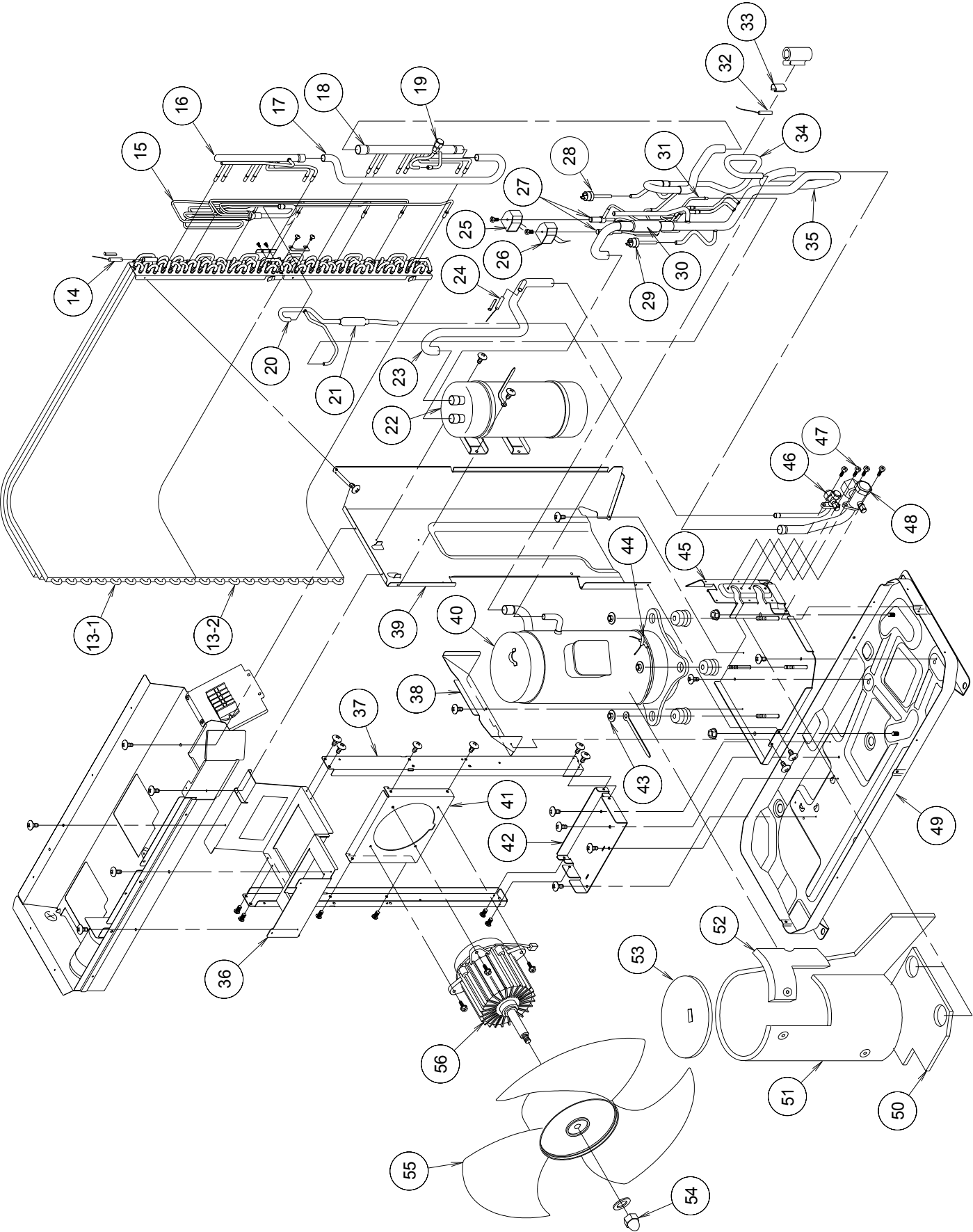
**MODEL : AO*54UJBMR
AO*54FJBMR**



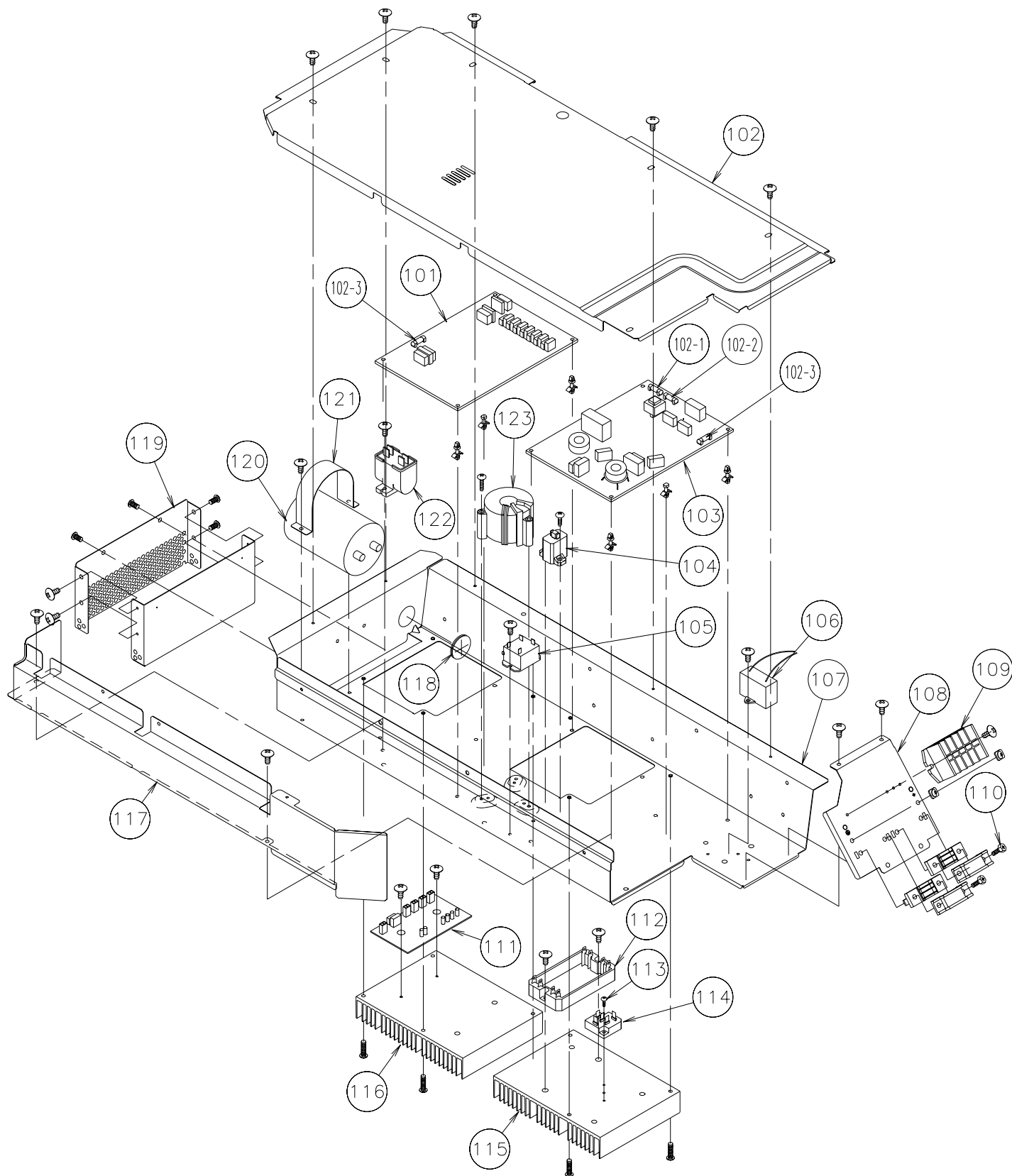
MODEL : AOY54UJBMR



MODEL : AOY54FJBMR



**MODEL : AO*54UJBMR
AO*54FJBMR**



PARTS LIST

Ref No.	Description	Parts No. AO*54UJBMR	Q'ty	Ref No.	Description	Parts No. AO*54UJBMR	Q'ty
1	DRAIN CAP	313166024302		51	COMP PLATE	9372275016	
2	AUXILIARY PIPE ASSY	9374162017		52	3-WAY VALVE ASSY	9372205082	
3	DRAIN ASSY	9303029015		53	BOLT	0700145148	
4	ACCESSORY SUB ASSY	9372773024		54	3-WAY VALVE ASSY	9372205150	
5	CAB L SA	9372769027		55	MOTOR,INDUCT	9601705017	
6	CABINET TOP PLATE	9359799023		56	PROPELLER FAN	9361726000	
7	PRO NET(COND)	9372286029		57	NUT(CAP)	0700106026	
8	FRONT PANEL ASSY	9372768013		58	COMP COVER D	9372737026	
9	CAB R SA	9372770047		59	COMP COVER B	9372735039	
10	PANEL(TOP) SA	9373347019		60	COMP COVER C	9372736036	
11	VALVE COVER	9372796016		61	COMP COVER A	9372734025	
12	FAN GUARD SA	9373056027		62	BASE SA	9375259013	
13	COND A AS	9372267035		63	COIL (EXP VLV)	9900190026	
14	CONDENSER B ASSY	9372267028		64	EXPANSION VLV	9900170028	
15	THERMISTOR(OUT TEMP)	9900378035		65	4-WAY VALVE	9970035012	
16	THERMO HOLDER	9374177011		66	SOLENOID	9900191016	
17	HEAT EX THERMISTER	9900193010		67	JOINT PIPE B	9375277024	
18	DISTRIBUTOR ASSY	9375272012					
19	JOINT VALVE (EEV)	9375278045		101	CONTROLLER PCB	9705949027	
20	INLET PP(COND)A AS	9375273019		102-1	FUSE F202	0600365097	
21	INLET PP(COND)C	9373465058		102-2	FUSE F203	0600385163	
22	INLET PP(COND)B ASSY	9373463016		102-3	FUSE F201	0600376062	
23	HEAT TH	9900374037		102	CONT BOX MTL D SA	9375289010	
24	CHECK JOINT ASSY	9372802021		103	FILTER PCB	9705256026	
25	STRAINER AS	9372524015		104	PTC THERMISTOR	9704265012	
26	SOLENOID SV2	9900189181		105	RELAY	9900262013	
27	SOLENOID SV1	9900189174		106	CAPACITOR,PLASTIC	9705497016	
28	BYPASS VALVE ASSY	9375270018		107	CTR BOX MTL A	9372279014	
29	SOLENOID VLV	9900188023		108	CONT BOX MTL B SA	9375286026	
30	BELT HEATER	9361140264		109	TERMINAL 5P	9900428037	
31	PRESSURE SWITCH	9900186012		110	BOLT	0700145179	
32	PRESSURE SWITCH	9900187019		111	TR ASSY	9705253032	
35	DISCHAREG THERMISTER	9704219107		112	ACTPM	9707278019	
36	THERMISTOR SPRING	9372140017		113	SCREW WITH WASHER	0700095054	
37	DISCHARGE PIPE A ASSY	9375271015		114	D,PWR(BRIDGE)	0100122039	
38	JOINT PIPE A	9375269012		115	HEAT SINK A	9372282014	
40	SUC PIPE AS	9375357016		116	HEAT SINK B	9372283011	
41	SUCTION TEMP THERMO	9900192013		117	PROTECTOR	9372284025	
42	ACCUMULATOR AS	9372701027		118	CAP (POWER)	9352173011	
43	MTR BRKT A	9372270011		119	CONT BOX MTL C SA	9373320029	
44	MTR BRKT B	9372271018		120	CAPACITOR,ELEC	9704268020	
45	MTR BRKT C	9372272015		121	BAND	9372281017	
46	MTR BRKT D	9372273012		122	CAPACITOR(FAN MOTOR)	9704305053	
47	SEPA WALL C SUB ASSY	9373483014		123	COIL,CHOKE	9703458019	
48	SEPA WALL SA	9372767023					
49	COMPRESSOR ASSY	9372716014					
50	SPECIAL NUT M8	9355091008					

PARTS LIST

Ref No.	Description	Parts No. AO*54FJBMR	Q'ty	Ref No.	Description	Parts No. AO*54FJBMR	Q'ty
2	AUXILIARY PIPE ASSY	9374162017		51	COMP COVER C	9372736036	
4	ACCESSORY SUB ASSY	9373583011		52	COMP COVER B	9372735039	
5	CAB L SA	9372769027		53	COMP COVER D	9372737026	
6	CABINET TOP PLATE	9359799023		54	NUT (CAP)	0700106026	
7	PRO NET(COND)	9372286029		55	PROPELLER FAN	9361726000	
8	FRONT PANEL ASSY	9372768013		56	MOTOR,INDUCT	9601705017	
9	CAB R SA	9372770047		57	DISTRIBUTOR ASSY	9375272012	
10	PANEL(TOP) SA	9373347019		58	INLET PP(COND)A AS	9375273019	
11	VALVE COVER	9372796016					
12	FAN GUARD SA	9373056027		101	CONTROLLER PCB	9705949027	
13-1	COND A AS	9372267035		102-1	FUSE F202	0600365097	
13-2	CONDENSER B ASSY	9372267028		102-2	FUSE F203	0600385163	
14	HEAT TH	9900193010		102-3	FUSE F201	0600376062	
15	THERMISTOR(OUT TEMP)	9900378035		102	CONT BOX MTL D SA	9375289010	
16	THERMO HOLDER	9374177011		103	FILTER PCB	9705256026	
17	INLET PP(COND)C	9373465058		104	PTC THERMISTOR	9704265012	
18	INLET PP(COND)B AS	9373463016		105	RELAY	9900262013	
19	CHECK JOINT ASSY	9372802021		106	CAPACITOR,PLASTIC	9705497016	
20	CONDENSING PIPE ASSY	9375268022		107	CTR BOX MTL A	9372279014	
21	STRAINER ASSY	9372524015		108	CONT BOX MTL B SA	9375286026	
22	ACCUMULATOR ASSY	9372701027		109	TERMINAL 5P	9900428037	
23	SUCTION PIPE ASSY	9375357016		110	BOLT	0700145179	
24	SUCTION TH	9900192013		111	TR ASSY	9705253032	
25	SOLENOID SV2	9900189181		112	ACTPM	9707278019	
26	SOLENOID SV1	9900189174		113	SCREW WITH WASHER	0700095054	
27	SOLENOID VALVE	9900188023		114	D,PWR(BRIDGE)	0100122039	
28	PRESSURE SWITCH (HP)	9900186012		115	HEAT SINK A	9372282014	
29	PRESSURE SWITCH (LP)	9900187019		116	HEAT SINK B	9372283011	
30	STRAINER ASSY	9372519011		117	PROTECTOR	9372284025	
31	BYPASS VALVE ASSY	9375270018		118	CAP (POWER)	9352173011	
32	DISCHAREG TH	9704219107		119	CONT BOX MTL C SA	9373320029	
33	THERMISTOR SPRING	9372140017		120	CAPACITOR,ELEC	9704268020	
34	DISCHARGE PIPE A ASSY	9375271022		121	BAND	9372281017	
35	SUCTION PIPE B ASSY	9375269029		122	CAPACITOR(FAN MOTOR)	9704305053	
36	MOTOR BRACKET A	9372270011		123	COIL,CHOKE	9703458019	
37	MOTOR BRACKET B	9372271018					
38	SEPA WALL C SA	9373483014					
39	SEPALATE WALL SUB ASSY	9372767023					
40	COMPRESSOR ASSY	9372716014					
41	MOTOR BRACKET C	9372272015					
42	MOTOR BRACKET D	9372273012					
43	SPECIAL NUT M8	9355091008					
44	BELT HEATER	9361140264					
45	COMP PLATE ASSY	9372274019					
46	3-WAY VALVE ASSY (9.52)	9372205082					
47	BOLT	0700145148					
48	3-WAY VALVE ASSY (19.05)	9372205150					
49	BASE SUB ASSY	9375259013					
50	COMP COVER A	9372734025					